

Sec Attached EMAIL

RUSH

6742

8-22

542

8-24

ROBERT A / MIKE L



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18700A-2
Job Sheet 182112



Part No: RBT18700A-2

Job Qty: 24 ea

Part Name: Bolt Modified



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/17/18

Job Tracking No:

Due Date: 8/17/18

Created By: Logan David

Type: SOLD

Email 18-8-17 Robert , Mike Lee ,
Description: No O/S anodize required for Rush
Orders

Note: DWG RBT18700A Rev. A IPP Rev. A 18.08.17 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Machining-3		JB 18-08-21
110	Mori Seiki	24 pcs	8/17/18	8/17/18	0.00	2.40	MORI SL-154		JB 18-08-21
120	QC	24 pcs	8/17/18	8/17/18	0.00	0.00	QC2 Machining-4		JB 18-08-21
130	QC	24 pcs	8/17/18	8/17/18	0.00	0.00	QC8 Machining-4		B.e 18-08-21
150	Outsource	24 pcs	8/17/18	8/17/18	0.00	0.00	Outsource12		
160	Packaging	24 pcs	8/17/18	8/17/18	0.00	0.00	Packaging2		
170	QC	24 pcs	8/17/18	8/17/18	0.00	0.00	QC6		
180	Packaging	24 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-1		MLC
190	QC21-SA	24 Ea	8/17/18	8/17/18	0.00	0.00	QC21		21 AUG 22 2018

Part Op 110 - 1-Machine as per folio FC

FOLIO REV:

DWG REV:

2-Deburr

Descriptions: 150 - -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91251A422	Socket Head Cap Screw	24 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91251A422	24	275	0

Part Specifications

Specifications could not be found.

Plex 8/17/18 12:42 PM dart.logan.david

0-85
65
1945

From: Robert Aboud
Sent: Friday, August 17, 2018 12:38 PM
To: David Logan <dlogan@dartaero.com>
Subject: FW: RBT18700A

Rob Aboud

Director of Supply Chain

DART AEROSPACE

T 1-613-632-5200 Ext.244

M 1-514-979-6138

www.dartaerospace.com



From: Michael Lee
Sent: Thursday, August 16, 2018 4:08 PM
To: Daniel Paquette <dpaquette@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Vanessa Morel <vmorel@dartaero.com>
Cc: Jean-Luc Menard <jmenard@dartaero.com>; David Logan <dlogan@dartaero.com>
Subject: RE: RBT18700A

Hello,

Drawing will be released tonight.

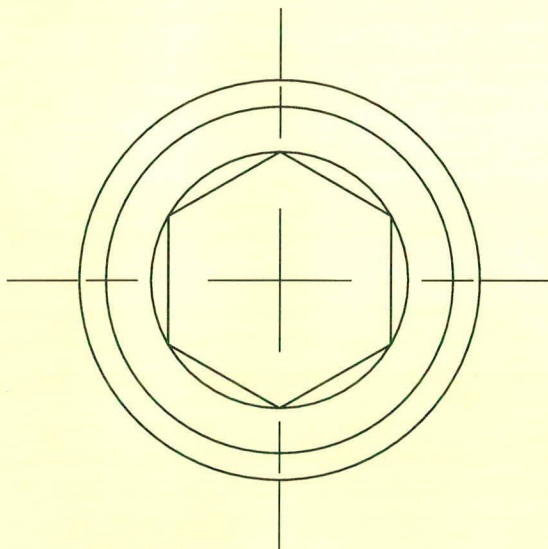
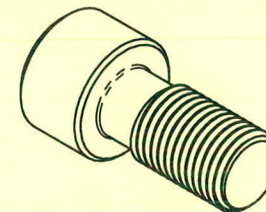
Rob/JLM, you can omit anodizing on the parts required for the rush order.

No other outsourcing is required.

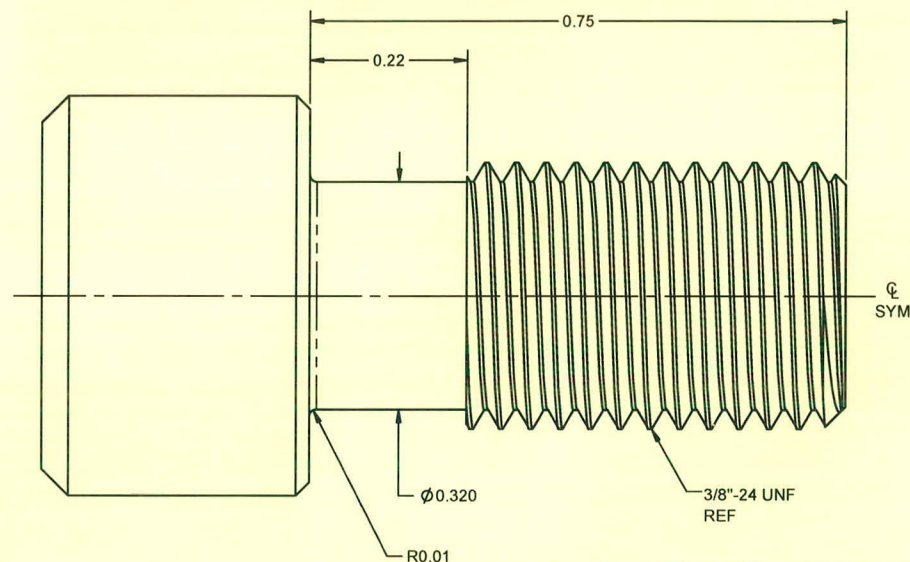
Regards,

Mike

NO. _____
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY
20180817



RBT18700A-2 BOLT MODIFIED



NOTES:

- 1) MATERIAL: McMaster#91251A422 OR EQUIV
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBT18700A	SHEET 3 OF 3
APPROVED	<i>ML</i>	TITLE	SCALE
DATE 8/17/2018		ENGINE STAND C47 ADAPTER (2 PER SET)	NTS
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Container No: S103747



Part: RBT18700A-2

Job No: 182112

Serial No/Batch: S103747

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/21/18

12-50-87

2405
S2
600